

Work Order ID 56946

March 15, 2010 12:59:44 PM



Page 1

Item ID: D2854-1-100

Accept



Setup Start



Revision ID:

Stop



Item Name: Velcro Strip, Looped

Start Date: 3/15/10 Start Qty: 40.00



Cust Item ID:

Required Date: 3/16/10 Req'd Qty: 40.00



Customer:

Reference:

Approvals:

Process Plan: *CL*

Date: *10/3/15*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2854

Rev A

100

0.00



Packaging

Packaging

Memo

0.00

Packaging

Cut length as per Dwg D2854 ☐ D2854-1-100 = 10"

9 meas 8/10/15

10-3-15sf

110

0.00



QC6- Inspect dimensions to drawing

QC

Memo

0.00

Quality Control

8/10/15

counter
(x40)

Ph

120

0.00



Identify as per dwg & Stock Location: *ST 416*

Packaging

Memo

0.00

Packaging



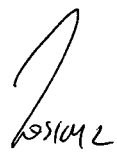




10-3-15sf

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2854-1-100 PAR #: _____ Fault Category: Stores NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR: <u>56946</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
10/3/16	2	Found at next inspection of D044-719-011 L08 B56709 that the Bags had the incorrect B#. they had the next # not w/o #		Re-identify with correct Batch numbers		10/03/16		
		E.L. Lack of Attention		Retrain & inform employee to that their time	↓	10/03/16		

NOTE: Date & initial all entries

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Page 2

Item ID: D2854-1-100

Accept



Setup Start



Revision ID:

Stop



Item Name: Velcro Strip, Looped

Start Date: 3/15/10 Start Qty: 40.00



Cust Item ID:

Required Date: 3/16/10 Req'd Qty: 40.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Stop



QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/17

WTF 10-7-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 56946

Parent Item: D2854-1-100

Parent Item Name: Velcro Strip, Looped



Comments: IPP Rev: A 04.07.01 New Issue KJ/JLM

Start Date: 3/15/10

Required Date: 3/16/10

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2854  3/4" Velcro Strip		Manufactured	No			100	f	60.0000	35.0863 	17x PC 1347604	10-3-15	

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST416

60

50284

60

23x

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

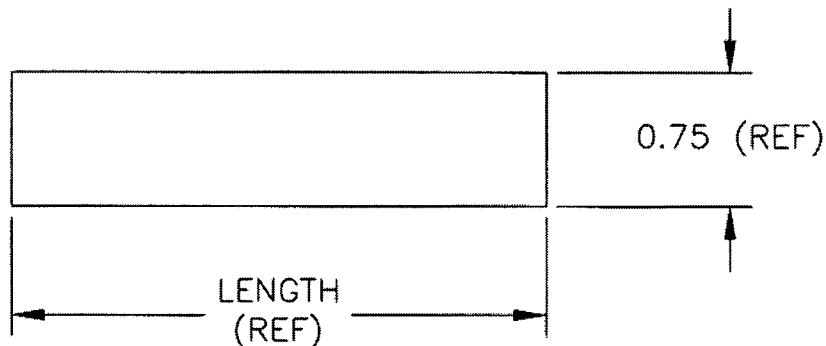
NOTE: Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>SM</i>	DRAWING NO. D2854	REV. A SHEET 1 OF 1
DATE 98.11.17		TITLE 3/4" VELCRO STRIP	SCALE 1:1
A	98.11.17	NEW ISSUE	

RELEASED
98.11.20 KE

SPECIFICATION CONTROL DRAWING



MATERIAL: 3/4" WIDE BLACK VELCRO TAPE
WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')

D2854-3-XXX HOOKED VELCRO STRIP

LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025
30" LONG HOOKED VELCRO: D2854-3-300

C210/3/15

WID 56946

~~UNDER REVIEW~~

04.06.01 77

OK 04.10.29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries